## Аппарат горячего воздуха

#### LABOR S

#### Технические характеристики

Архангельск (8182)63-90-72 Астана +7(7172)727-132 Белгород (4722)40-23-64 Брянск (4832)59-03-52 Владивосток (423)249-28-31 Волгоград (844)278-03-48 Вологда (8172)26-41-59 Воронеж (473)204-51-73 Екатеринбург (343)384-55-89 Иваново (4932)77-34-06 Ижевск (3412)26-03-58 Казань (843)206-01-48 Калининград (4012)72-03-81 Калуга (4842)92-23-67 Кемерово (3842)65-04-62 Киров (8332)68-02-04

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### LEISTER Labor S Hot-Air Pistol



Read operating instructions carefully before use and keep it for further reference.

#### **APPLICATION**

- The LEISTER Hot Air Pistol Labor S are hand tools. The version mains connection box is also suitable for building into machines, installations and appliances and is designed for continuous operation.
- Soldering and de-soldering of SMD and thru-hole components.
- Welding of thermoplastic materials and also single-ply flexible plastics and modified bitumen in the form of boards, tubes, profiles, lining membranes, coated materials, films, foams, tiles and sheets. The following procedures are possible: overlap welding, welding with rod, with tape, tack welding and melt welding.
- Shrinking of heat shrink sleeves, films, tapes, solder sleeves and moulded parts.
- Activating/loosening solvent free adhesives and melt adhesives.
- **Drying** of water-damp surfaces.







#### WARNING



**Danger to life** when opening the tool, as live components and connections ar exposed. Unplug the tool before opening it.



Incorrect use of hot air blowers can cause **fire and explosion hazard**, especially near combustible materials and explosive gases.



Do not touch the element housing and nozzle when they are hot as they can cause **burns**. Let the tool cool down. Do not point hot air flow in the direction of people or animals.



#### CAUTION



The **voltage rating** stated on the tool must correspond to the line/mains voltage.



For personal protection on building sites we **strongly recommend** the tool be connected to a **GFCI** (**G**round **F**ault **C**ircuit **I**nterrupter) or a **RCCB** (**R**esidual **C**urrent **C**ircuit **B**reaker).



The tool must be operated **with supervision**. Warmth can reach combustible materials, which are out of sight.



Protect tool from damp and wet.

#### **APPROVAL MARKS**



Das Gerät ist **CCA** zertifiziert (**C**ENELEC **C**ertification **A**greement)

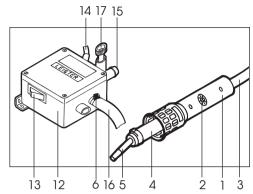
Electrical safety: 

DOUBLE INSULATED

TECHNICAL DATA	Blower box	Mains connection box
Voltage V~	100, 120, 200, 230 ★	100, 120, 200, 230 ★
Power consumption W	520, 700, 660, 900	420, 600, 580, 800
Frequency Hz	50/60	50/60
Temperature °C	20 – 600	20 - 600
Air flow I/min.	170 – 350	min. 80
Air pressure mbar	40 – 110	max. 500
Noise level dB (A	52 – 58	
Weight g	150 pistol	150 pistol
Weight kg	2,7 complete	1,1 complete
Size mm	Ø 40 x 180 pistol	
Size mm	250x160x125 blower box	
Size mm	89 x 130 x 56 mains connection box	

USAGE LEISTER Labor S

# Description of the tool 8



#### **Pistol**

- 1. Handle
- 2. Potentiometer for temperature adjustment
- 3. Air hose
- 4. Tapered element housing
- 5. Nozzle
- 6. ESD-lead connection stud

#### Version with blower box

- 7. Box for blower
- 8. Cable to mains
- 9. On/off switch
- Potentiometer for air flow adjustment
- 11. Air and power supply for pistol

#### **Operating Condition**

- As required, push-fit appropriate nozzle (5).
- Connect tool with ESD-Version at the ESD-lead connection stud (6) to around.
- Connect tool to the mains.
- Switch on (9) air supply.
- The air flow is steplessly adjustable by use of the **potentiometer (10)**.
- The hot air temperature is steplessly adjustable by use of the red potentiometer (2).
- Allow tool to warm up for about 5 minutes

#### Version with mains connection box

- 12. Mains connection box
- 13. On/off switch
- 14. Cable to mains
- 15. Air connection (input)
- 16. Air and power supply for pistol
- 17. Air flow reduction screw

#### **Operating Condition**

- Connect mains connection box (12) to the air supply. Use LEISTER blower or compressed air at reduced pressure.
- As required, push fit appropriate nozzle (5).
- The air flow is steplessly adjustable by use of the reduction screw (17).
- Connect tool with ESD-version at the ESD-lead connection stud (6) to ground.
- Connect tool to the mains.
- Switch on (13) tool.
- The hot air temperature is steplessly adjustable by use of red potentiometer (2).
- Allow tool to warm up for about 5 minutes.



#### Operation

• The LEISTER Company, as well as the Service Centres, offer free training courses in all areas of application (see page 1).

#### Change of nozzles

- Before changing nozzles, allow the tool to cool down, or use only combination pliers.
- Do not touch hot **nozzle (5)** and make sure to put it only on a heat resistant surface, because of the **fire hazard**.
- The nozzles are easily pushed onto the tapered **element housing (8)** and are then secured by fastening the screw on the clamp.
- Only LEISTER nozzles should be used.

#### **ACCESSORIES**

• Use only LEISTER accessories.

#### **MAINTENANCE**

• Clean the welding nozzle (5) with a wire brush.

#### SERVICE AND REPAIRS

- The carbon brushes of the welding tool's motor should be checked after about 700 hours running time by your Service Centre.
- Repairs should only be carried out by authorised LEISTER Service Centres.
   They guarantee a specialised and reliable Repair Service within 24 hours using original spare parts lists.

#### **GUARANTEE AND LIABILITY**

- Guarantee and liability are in accordance with the guarantee certificate as well as with the currently valid general business and sales conditions.
- LEISTER Process Technologies rejects any guarantee claims for tools which are not in their original condition. The tools must never be altered or changed.



#### По вопросам продаж и поддержки обращайтесь:

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Единый адрес для всех регионов: ets@nt-rt.ru || www.leister.nt-rt.ru